

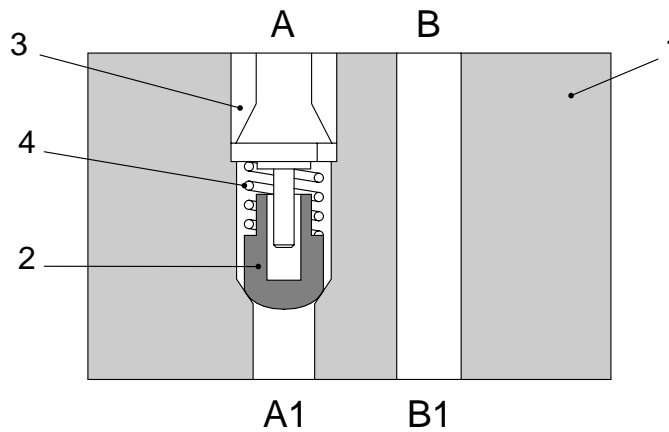
<p>Size 6 &amp; 10 up to 315 bar up to 40 &amp; 100 L/min</p>	<p>Check Valve (Direct Acting) Sandwich Plate Valve Type S-C6 &amp; S-C10, Series 10</p>	<p>Data Sheet S-1001/10.98 GB</p>
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**Features**

- ◇ Direct operated check valve.
- ◇ Used in vertical stacking assemblies.
- ◇ Seven different isolating functions.
- ◇ Leak free closure ports.
- ◇ Porting pattern to DIN 24 340 form A, ISO 4401 and CETOP-RP 121H.



**Type S-C10**



**Functional Description**

Type S-C6/S-C10 Series 10 Check Valves are directly controlled valves of sandwich plate design. The valves provide leak-free closure in one direction and free flow in the opposite direction.

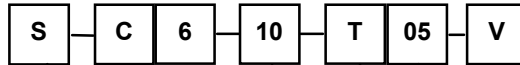
The valves basically consist of the housing (1), the poppet (2), spring plate (3) and integrated spring (4).

When there is no flow through the valve the integrated spring (4) holds the poppet (2) in the closed position. Flow acts against the poppet (2) opening the valve, the stroke of which is limited by the spring plate (3). When the flow stops, the integrated spring (4) returns the poppet (2) to the closed position.



<p>Model S-C6 &amp; S-C10</p>	<p>Page 1.6</p>	<p>Data Sheet S-1001/10.98</p>
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**Ordering Code – Check Valve (Direct Acting)**



**Sandwich Plate Design**

**Check Valve (Direct Acting)**  
 C Leak free closure in one port  
 2C Leak free closure in two ports

**Size**  
 6, 10

**Series Number**  
 10

**Suitable Oil**  
 No Code: Mineral Oil  
 V: Phosphate Ester  
 W: Fatty Acid Ester,  
 Water Glycol

**Cracking Pressure**  
 05 = 0.5 bar

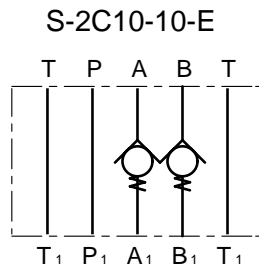
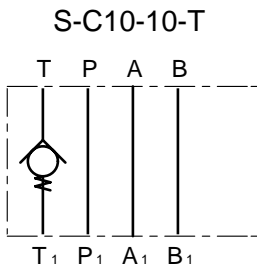
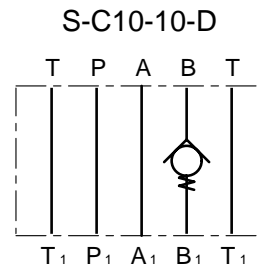
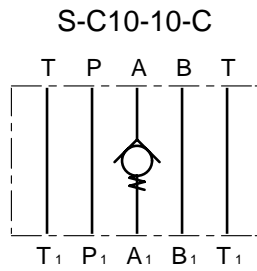
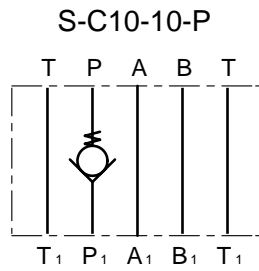
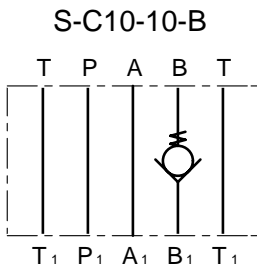
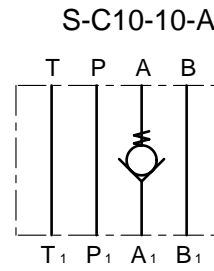
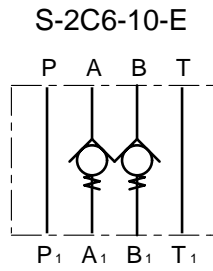
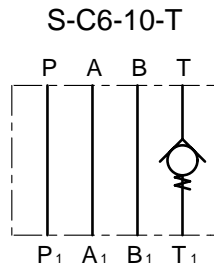
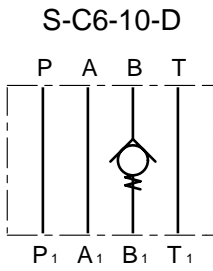
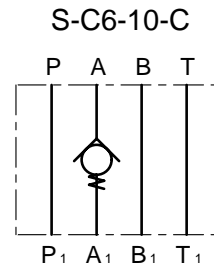
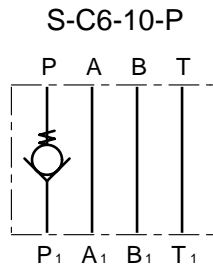
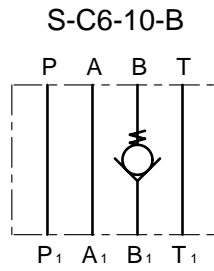
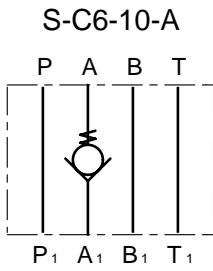
**Leak Free Closure Port**

	Code	Port	Free Flow Direction
C	T	Port T	T→T1
	P	Port P	P1→P
	A	Port A	A1→A
	B	Port B	B1→B
	C	Port A	A→A1
2C	E	Port A	A→A1
		Port B	B→B1



Symbols

SYMBOLS



(NOTE) P<sub>1</sub>, A<sub>1</sub>, B<sub>1</sub>, AND T<sub>1</sub> SHOW PORTS ON THE SUBPLATE SIDE AND P, A, B AND T SHOW ONES ON THE DIRECTIONAL CONTROL VALVE



Model  
S-C6 & S-C10

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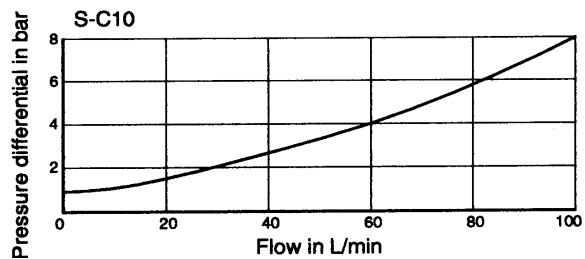
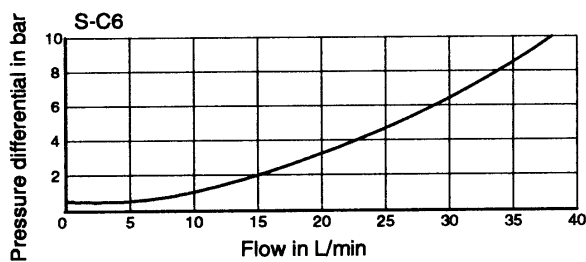
**Technical Data**

For applications outside the following parameters, please consult Kawasaki Precision Machinery (UK) Ltd.

Maximum Operating Pressure	315 bar
Pressure Fluid	Mineral oil, phosphate ester, fatty acid ester and water glycol. Phosphate ester is only suitable for use with FPM seals.
Pressure Fluid Temperature Range	-20°C to +70°C
Viscosity Range	2.8 to 380cSt
Maximum Flow	40 L/min – Type S-C6 100 L/min – Type S-C10
Degree of Contamination	Maximum permissible degree of contamination of the fluid is to NAS 1638 Class 9. Kawasaki recommend that a filter with a minimum retention rate of $\beta_{10} \geq 75$ is used.
Cracking Pressure:	0.5 bar
Weight	0.9 kg - S-C6 2.4 kg - S-C10

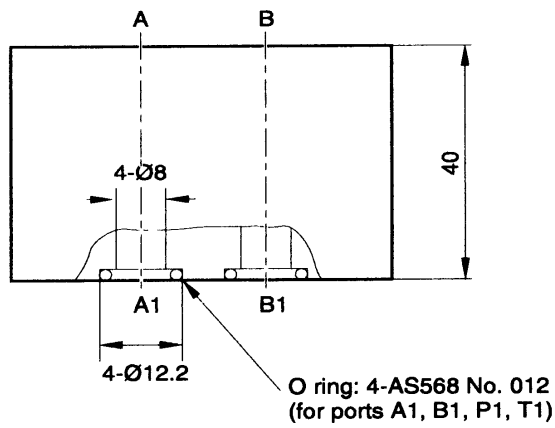
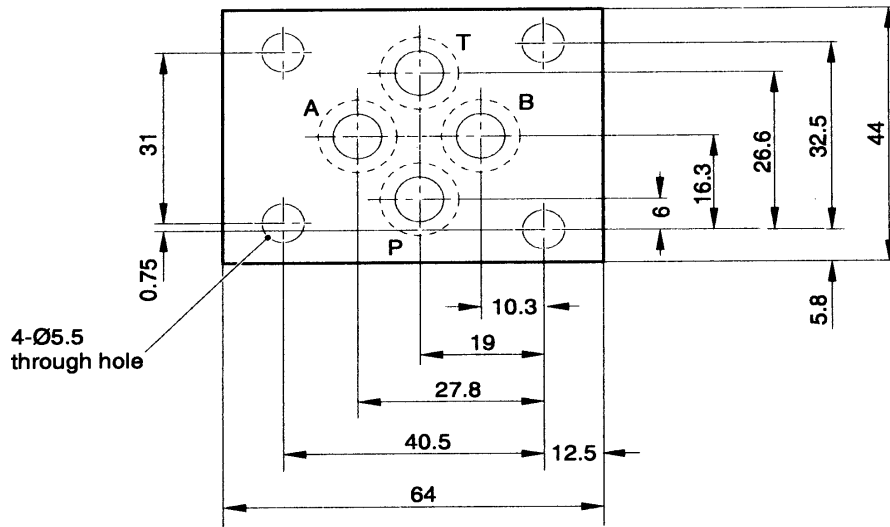
**Characteristic Curves**

Measured at  $\nu = 36\text{cSt}$  and  $t = 50^\circ\text{C}$




**Kawasaki**  
Hydraulic Products

Unit Dimensions - Type S-C6 (dimensions in mm)



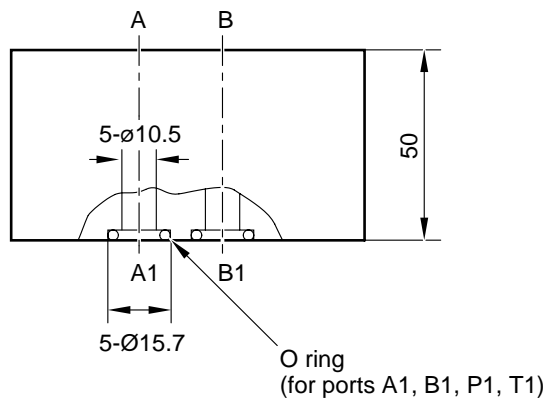
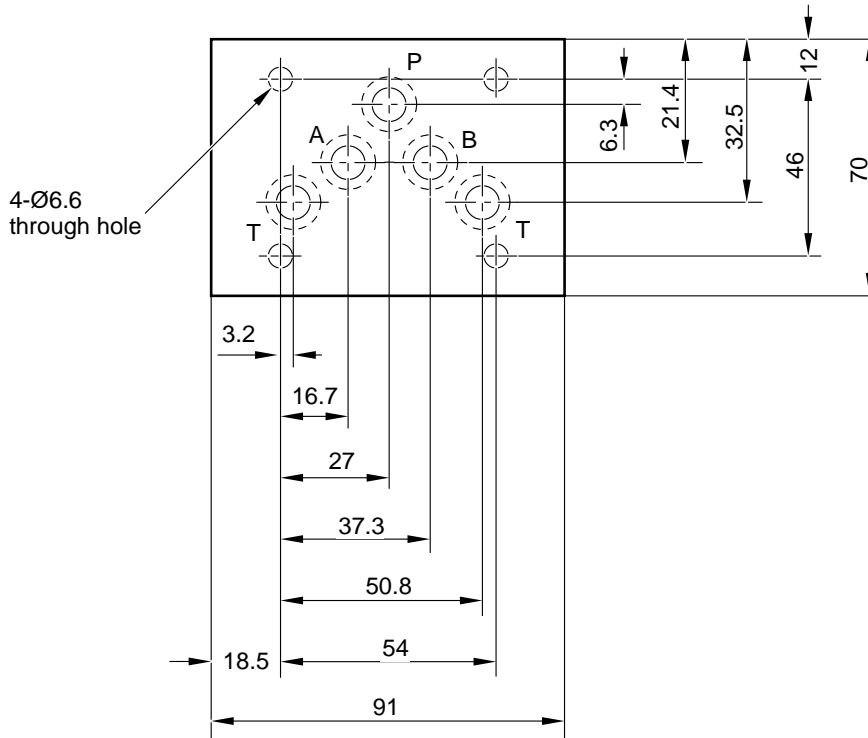
Model  
S-C6 & S-C10

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**Unit Dimensions - Type S-C10 (dimensions in mm)**



(NOTE) FOR TYPE S-C10 \*- T,  
THERE IS NO PORT T PASS ON THE PORT B SIDE

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Model  
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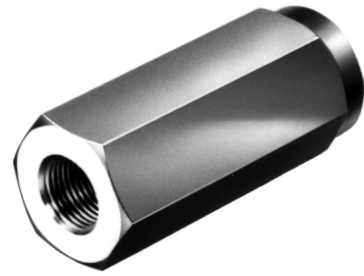


Factory 19 / 5 Lyn Parade PRESTONS NSW 2170  
Ph: (02) 9607 4100 Fax: (02) 9607 4200

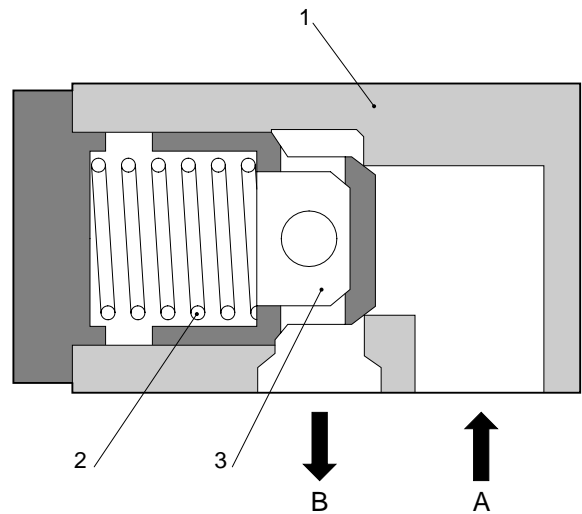
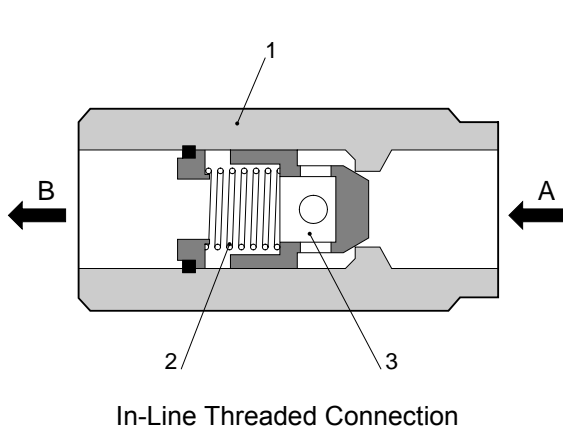
Size 6 to 30 up to 315 bar up to 400 L/min	Check Valve Direct Acting Type C, Series 10	Data Sheet C-1001/10.98 GB
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**Features**

- ◇ In-line threaded connection or angled sub-plate connection.
- ◇ High durability.
- ◇ Various options.
- ◇ Leak free enclosure in one direction.



Type C (In-Line Threaded Connection)



**Functional Description**


Type C Series 10 Check Valves are direct acting valves that allow free flow in one direction and block any reverse direction flow.

The valves consist of the housing (1), one spring (2), the poppet (3), and input and output ports.

When no fluid flows the spring (2) holds the poppet (3) in the closed position.

Fluid pressure compresses the spring (2) and opens the poppet (3) allowing the flow from port A to B. The spring force determines the pressure that the valve will open.

Fluid attempting to flow in the opposite direction will close the valve stopping the flow.

Model C	Page 1.5	Data Sheet C-1001/10.98	
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**Ordering Code**

C 6 G 10 / 05 V

**Check Valve**

**Size**  
6, 8, 10, 15, 20, 25, 30  
(Sub-plate mounting size  
10, 20 and 30 only)

**Type of Connection/Sub-Plate Mounting**

G: Threaded Connection (BSP)  
P: Sub-plate mounting

**Series Number**  
10

**Suitable Oil**

(Ordering code for hydraulic fluid for gasket mounting type)

No Code: Mineral Oil  
V: Phosphate Ester  
W: Fatty Acid Ester, Water Glycol

**Cracking Pressure**

00: Without spring  
01: 0.1 bar  
05: 0.5 bar  
15: 1.5 bar  
30: 3.0 bar  
40: 4.0 bar

**Technical Data**

For applications outside the following parameters, please consult Kawasaki Precision Machinery (UK) Ltd.

Maximum Operating Pressure 315 bar

Pressure Fluid Mineral oil, phosphate ester, fatty acid ester and water glycol.  
Phosphate ester is only suitable for use with FPM seals.

Pressure Fluid Temperature Range -20°C to +70°C

Viscosity Range 2.8 to 380 cSt

Maximum Flow See characteristic [curve](#)

Degree of Contamination Maximum permissible degree of contamination of the fluid is to NAS 1638 class 9. Kawasaki recommend that a filter with a minimum retention rate of  $\beta_{10} \geq 75$  is used.

Weight	Size 6	Size 8	Size 10	Size 15	Size 20	Size 25	Size 30
Threaded connection	0.1 kg	0.2 kg	0.3 kg	0.5 kg	1.0 kg	2.0 kg	2.5 kg
Sub-plate mounting	-	-	1.4 kg	-	4 kg	-	12 kg



Model  
C

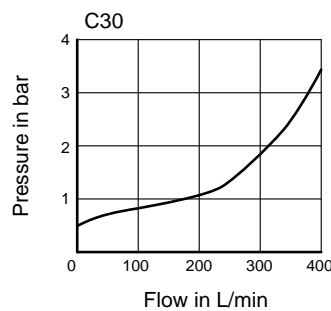
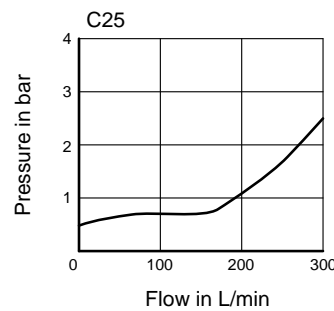
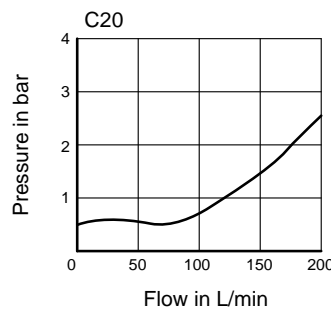
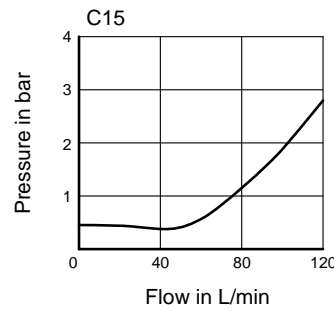
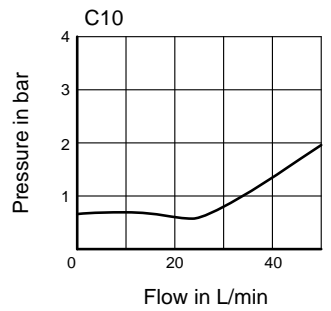
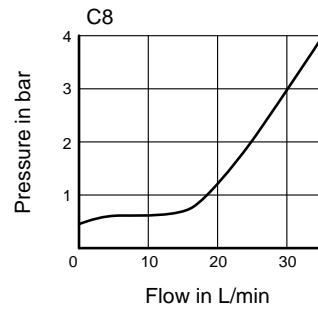
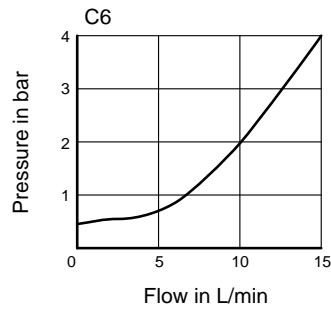
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1.5

Data Sheet  
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Characteristic Curves

Measured at  $\nu = 36\text{cSt}$  and  $t = 50^\circ\text{C}$



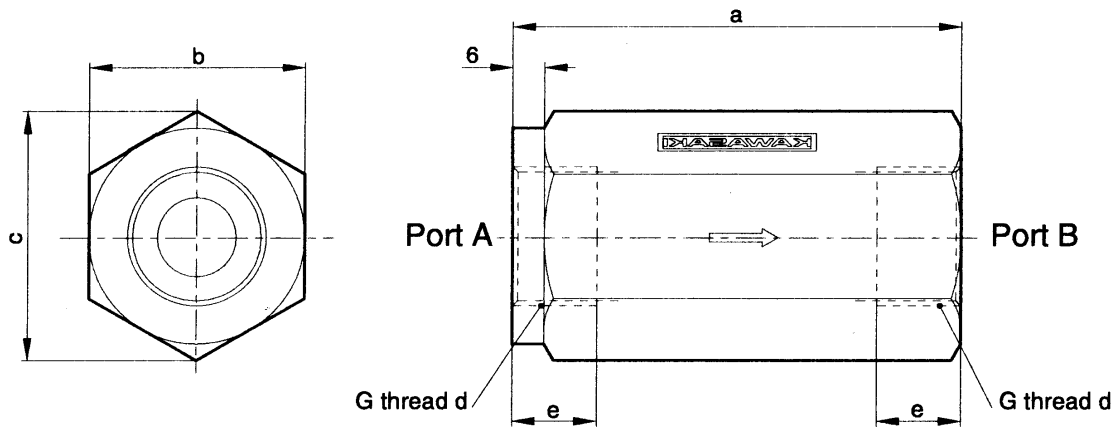
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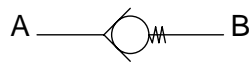
Data Sheet  
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**Unit Dimensions (dimensions in mm)**  
**In-Line Threaded**



Valve Type	Weight (kg)	Thread d	a	b	c	e
C6G-10-...	0.2	1/4	58	24	27.7	12
C8G-10-...	0.3	3/8	58	32	37	12
C10G-10-...	0.5	1/2	72	36	41.6	14
C15G-10-...	0.7	3/4	85	41	47.3	16
C20G-10-...	1.2	1	98	50	57.7	18
C25G-10-...	2.2	1 1/4	120	63	72.7	23
C30G-10-...	2.8	1 1/2	132	63	72.7	23

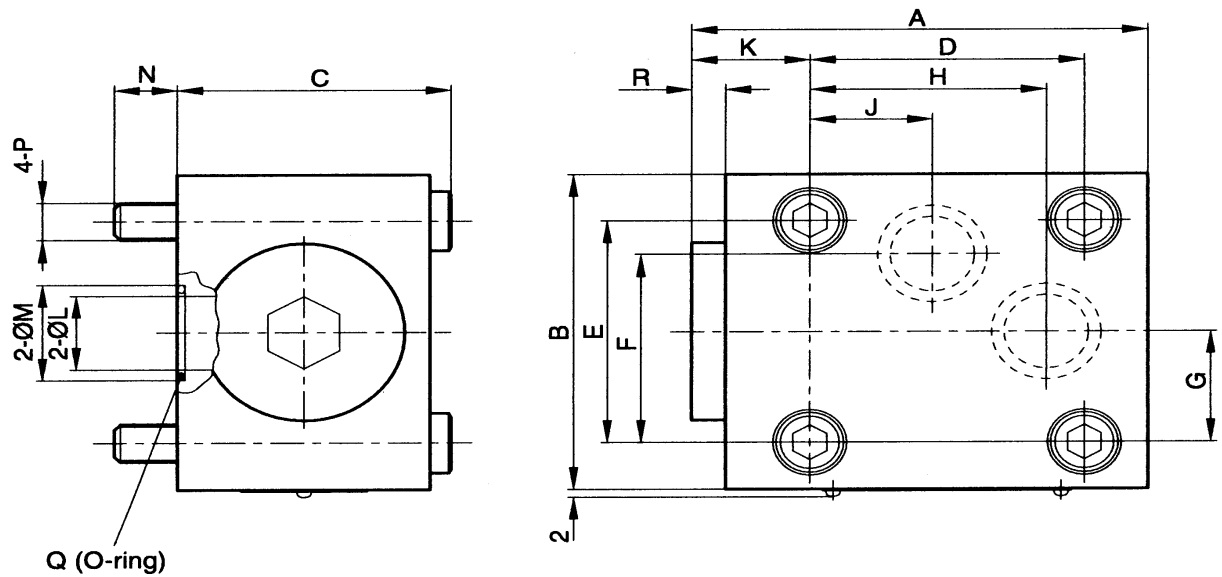


Symbol



**Unit Dimensions (dimensions in mm)**

Angled sub-plate



	Size 10	Size 20	Size 30
<b>A</b>	75	108	145
<b>B</b>	60	85	130
<b>C</b>	46	65	83
<b>D</b>	40	65	95
<b>E</b>	40	60	100
<b>F</b>	32	51	83
<b>G</b>	20	30	50
<b>H</b>	36	56	85
<b>J</b>	18	29	45
<b>K</b>	20	28	30
<b>L</b>	10	20	30
<b>M</b>	16	26	40
<b>N</b>	12	15	24
<b>P</b>	M8	M10	M16
<b>Q (O-Ring)</b>	2-JIS B2401 P12 Hs90	2-JIS B2401 P22 Hs90	2-JIS B2401 G35 Hs90
<b>R</b>	5	8	5
<b>Tightening torque Nm (kgf-cm)</b>	23.6~27.4 (240~280)	44.1~49.0 (450~500)	186.2~205.8 (1900~2100)

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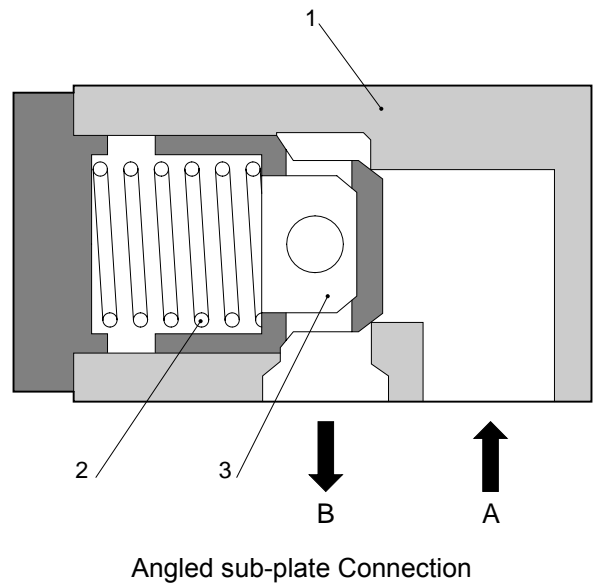
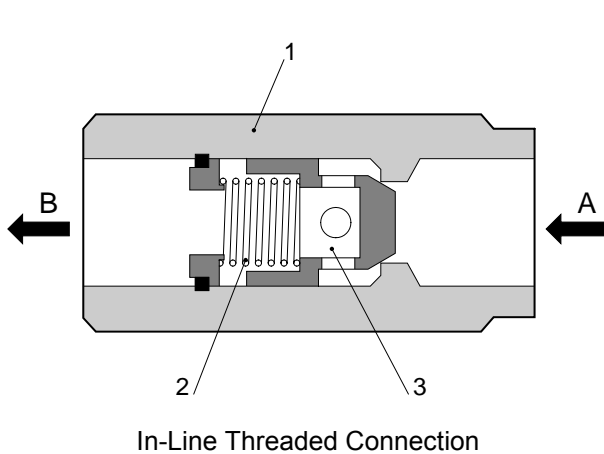
Size 52 to 150 up to 315 bar up to 6400 L/min	Check Valve Direct Acting Type C, Series 10	Data Sheet C-1003/06.99 GB
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**Features**

- ◇ In-line flange connection or angled sub-plate connection.
- ◇ High durability.
- ◇ Various options.
- ◇ Leak free enclosure in one direction.



Type C (In-Line flange Connection)



**Functional Description**


Type C Series 10 Check Valves are direct acting valves that allow free flow in one direction and block any reverse direction flow.

The valves consist of the housing (1), one spring (2), the poppet (3), and input and output ports.

When no fluid flows the spring (2) holds the poppet (3) in the closed position.

Fluid pressure compresses the spring (2) and opens the poppet (3) allowing the flow from port A to B. The spring force determines the pressure that the valve will open.

Fluid attempting to flow in the opposite direction will close the valve stopping the flow.

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**Ordering Code**

C 52 F 10 / 05 V

**Check Valve**

**Size**

52, 62, 82, 102, 125, 150  
(Sub-plate mounting size  
52, 62 and 82 only)

**Suitable Oil**

No Code: Mineral Oil  
V: Phosphate Ester  
W: Fatty Acid Ester, Water Glycol

**Type of Mounting**

F: Flange Connection  
P: Sub-plate mounting

**Cracking Pressure**

00: Without spring  
01: 0.1 bar  
05: 0.5 bar  
15: 1.5 bar  
30: 3.0 bar  
40: 4.0 bar (up to size 125)

**Series Number**

10

**Technical Data**

For applications outside the following parameters, please consult Kawasaki Precision Machinery (UK) Ltd.

Maximum Operating Pressure 315 bar

Pressure Fluid Mineral oil, phosphate ester, fatty acid ester and water glycol.  
Phosphate ester is only suitable for use with FPM seals.

Pressure Fluid Temperature Range -20°C to +70°C

Viscosity Range 2.8 to 380 cSt

Degree of Contamination Maximum permissible degree of contamination of the fluid is to NAS 1638 class 9. Kawasaki recommend that a filter with a minimum retention rate of  $\beta_{10} \geq 75$  is used.

**Maximum Flow:**

Size	Size 52	Size 62	Size 82	Size 102	Size 125	Size 150
Max. Flow (L/min)	700	1100	1800	3000	4400	6400

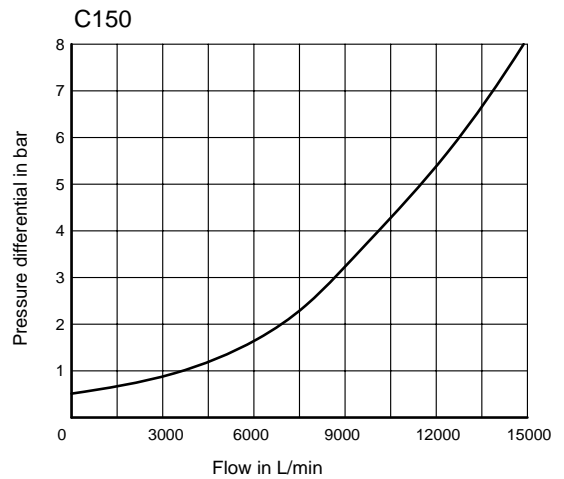
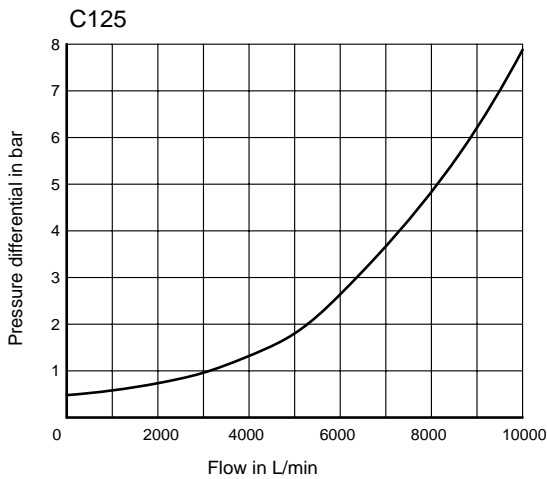
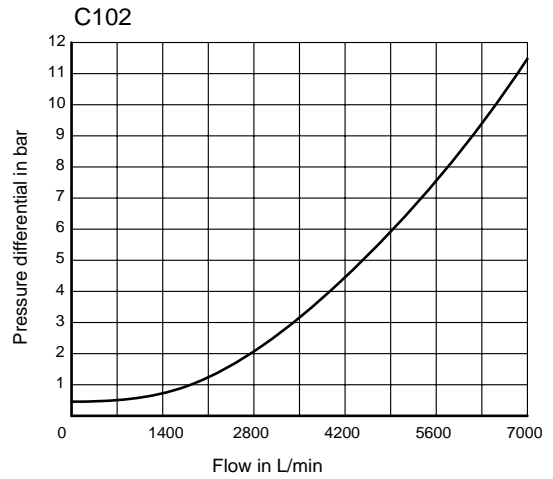
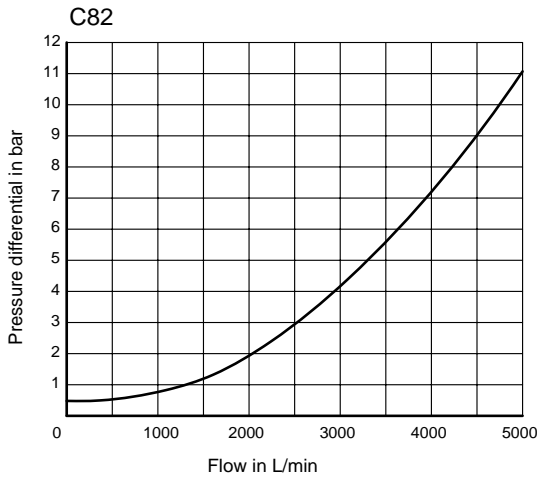
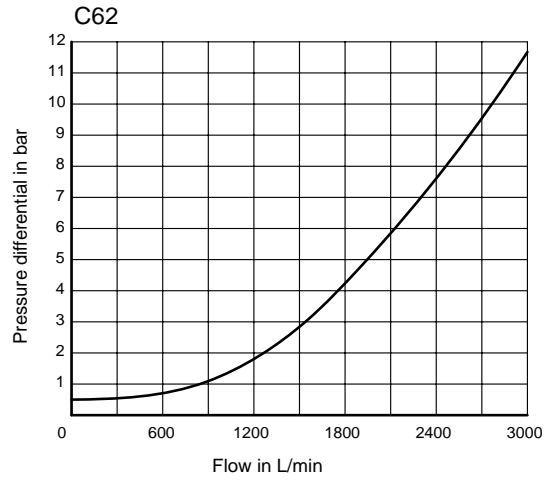
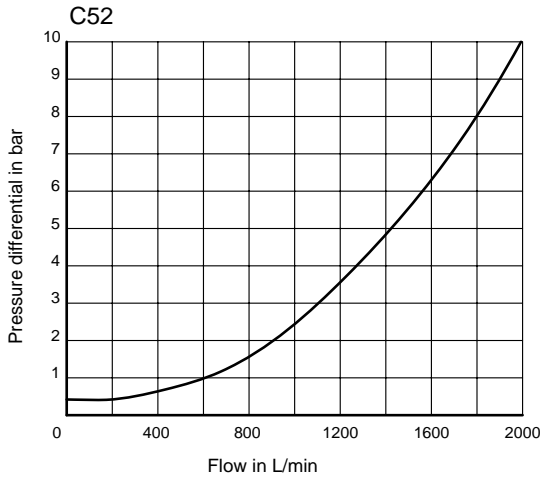
**Weight:**

Size	Size 52	Size 62	Size 82	Size 102	Size 125	Size 150
Flange connection	10.6 kg	15 kg	27.5 kg	50 kg	190 kg	330 kg
Sub-plate mounting	17 kg	31.5 kg	57 kg	-	-	-

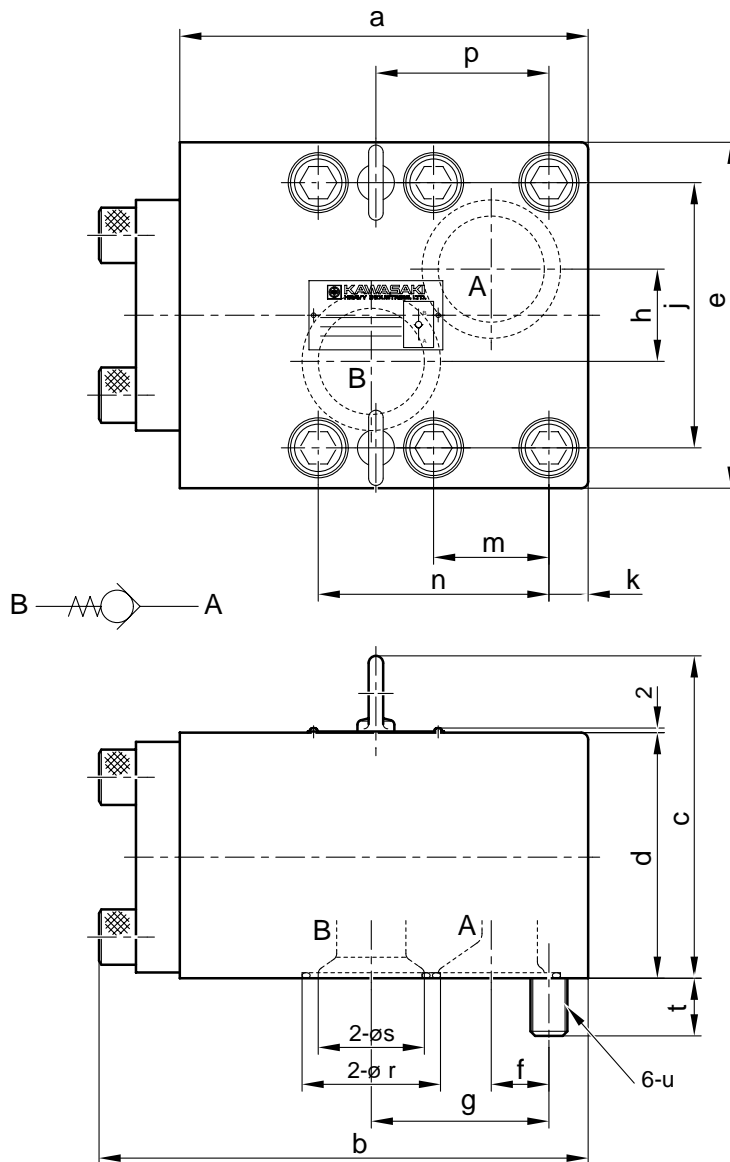


Characteristic Curves

Measured at  $v = 36cSt$  and  $t = 50^{\circ}C$



**Unit Dimensions (Angled Valve) (dimensions in mm)**

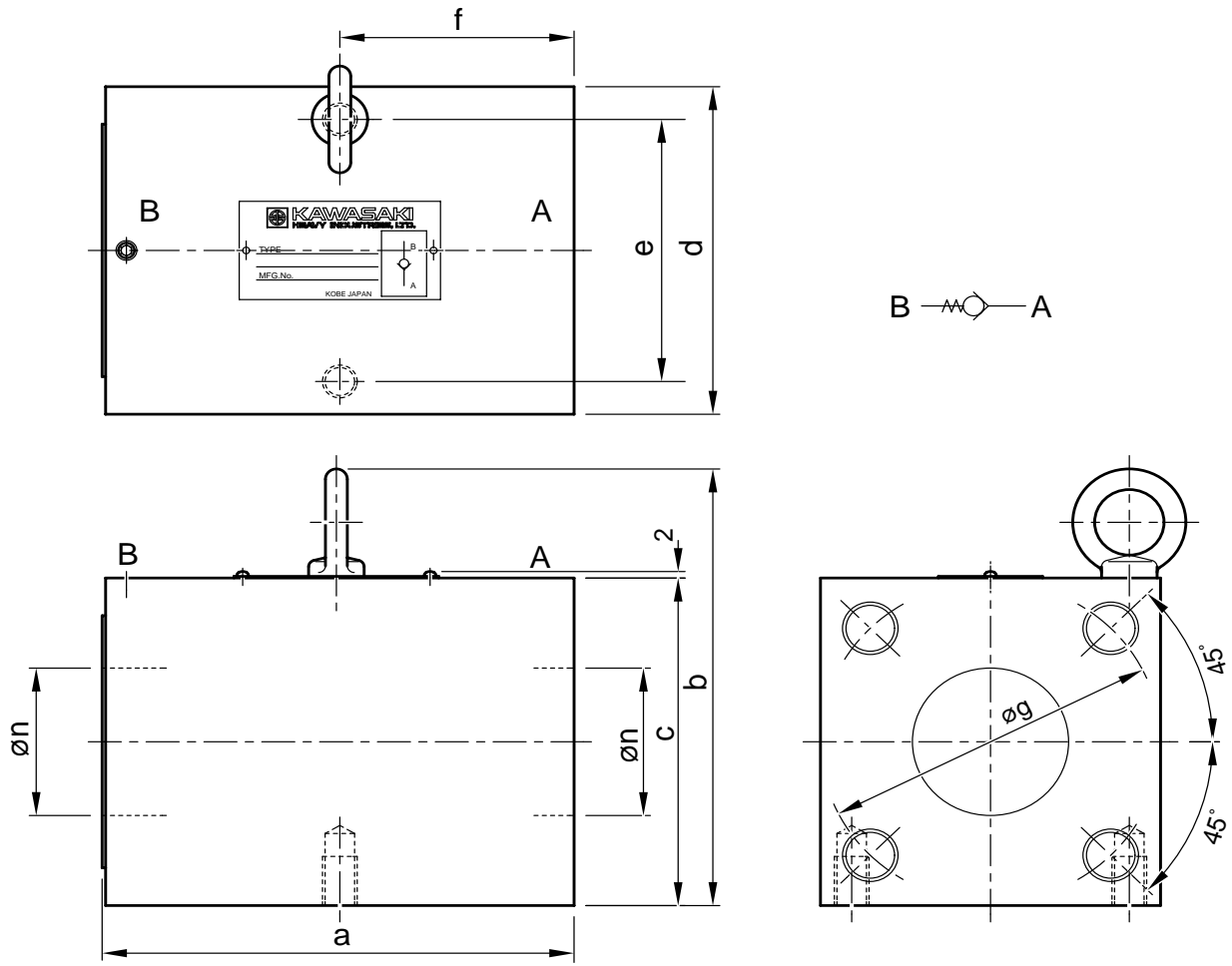


Size	a	b	c	d	e	f	g	h	j	k
52	177	212	140.5	106.5	150	25	77	40	115	17
62	224	266.5	160.5	126.5	180	34	100	40	140	21.5
82	275	325	190.5	156.5	210	30	115	50	170	35

Size	m	n	p	r	s	t	u	'O' Seal
52	50	100	75	60	50	25	M16	2-JISB2401 G55Hs90
62	65	128	96	70	60	30	M20	2-JISB2401 G65Hs90
82	70	140	105	90	80	30	M20	2-JISB2401 G85Hs90



**Unit Dimensions (In-line Flange Valve) (dimensions in mm)**



Size	a	b	c	d	e	f	g	h	j	k	m	n
<b>52</b>	135.5	132	98	100	80	67.5	98	M16	26	M10	15	45
<b>62</b>	165.5	152	118	120	100	82.5	118	M20	32	M10	15	55
<b>82</b>	195.5	182	148	150	120	97.5	145	M24	36	M12	20	72
<b>102</b>	245.5	220	178	180	150	122.5	175	M30	40	M12	20	90

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C

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# SAMT



## HYDRAULICS

**Factory 19 / 5 Lyn Parade PRESTONS NSW 2170**  
**Ph: (02) 9607 4100 Fax: (02) 9607 4200**

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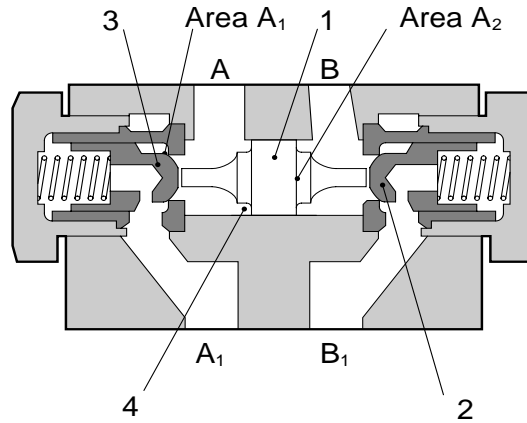
Size 6 & 10 up to 315 bar up to 50 & 80 L/min	Check Valve (Pilot Operated) Sandwich Plate Valve Type S-CH6 & S-CH10, Series 10	Data Sheet <a href="#">S-1002/10.98</a> GB
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**Features**

- ◇ Pilot operated check valve.
- ◇ Used in vertical stacking assemblies.
- ◇ Leak free closure of one or two actuator ports.
- ◇ Porting pattern to DIN 24 340 form A, ISO 4401 and CETOP-RP 121H.



Type S-CH10



Type S-CH6

**Functional Description**


Type S-CH6/S-CH10 Series 10 Check Valves are pilot controlled valves of sandwich plate design. The valves provide leakage free closure in one direction for one or two actuator ports and free flow in the other direction. These valves can be used for long standstill periods.

**Type S-CH6**

The valve basically consists of a housing, a spool (1) and a poppet (2)(3).

When there is no flow through the valve, the poppet (2)(3) is in the closed position. Flow from (A→A<sub>1</sub>) acts against the poppet (3) opening the valve, at the same time the spool (1) is pushed to the right and pushes the poppet (2) from its seat and opening B<sub>1</sub>→B. Pressure in the opposite direction closes the poppet (3) not allowing the flow. When the flow stops, the poppet (2)(3) returns to the closed position.

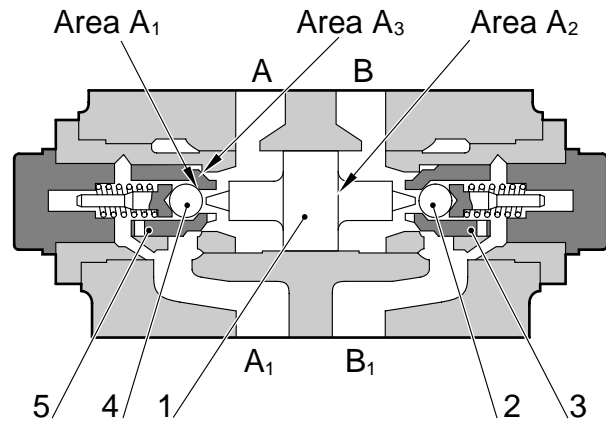
To enable the safe closure of poppet the actuator ports of the valve must be connected to the tank when in the centre position.

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**Type S-CH10**

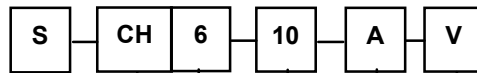
The valve basically consists of a housing, a spool (1), a ball-poppet (2)(4) and a main poppet (3)(5). When there is no flow through the valve, the ball-poppet (2)(4) and main poppet (3)(5) are in the closed position. Flow from (A→A<sub>1</sub>) acts against the ball-poppet (4) and the main poppet (5) opening the valve. At the same time the spool (1) is pushed to the right and pushes the ball-poppet (2) first and then the main poppet (3) from their seats opening B<sub>1</sub>→B. When the flow stops, the ball-poppet (2)(4) and the main poppet (3)(5) return to the closed position.

To enable the safe closure of the poppet, the actuator ports of the valve must be connected to the tank when in the centre position.



Type S-CH10

**Ordering Code – Sandwich Plate Valve**



**Sandwich Plate Design**

**Check Valve (Pilot Operated)**  
 CH Leak free closure in one channel  
 2CH Leak free closure in two channels

**Size**  
 6, 10

**Series Number**  
 10

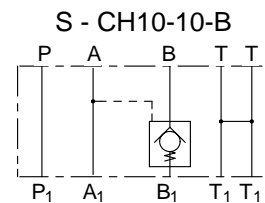
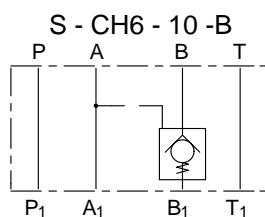
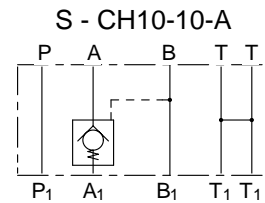
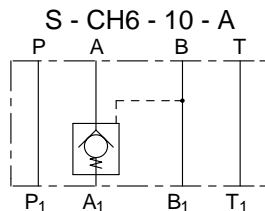
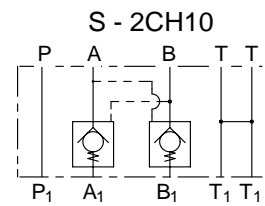
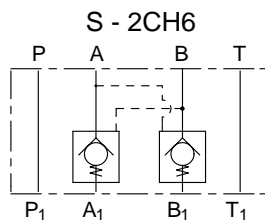
**Suitable Oil**  
 No Code: Mineral Oil  
 V: Phosphate Ester  
 W: Fatty Acid Ester, Water Glycol

**Leak Free Closure Port**

	Code	Port	Free Flow Direction
2CH	No code	Port A	A→A1
		Port B	B→B1
CH	A	Port A	A→A1
	B	Port B	B→B1



## Symbols



## Technical Data

For applications outside the following parameters, please consult Kawasaki Precision Machinery (UK) Ltd.

Maximum Operating Pressure 315 bar

Pressure Fluid Mineral oil, phosphate ester, fatty acid ester and water glycol.  
Phosphate ester is only suitable for use with FPM seals.

Pressure Fluid Temperature Range  $-20^{\circ}\text{C}$  to  $+70^{\circ}\text{C}$

Viscosity Range 2.8 to 380cSt

Maximum Flow 50 L/min - S-CH6; 80L/min - S-CH10

Degree of Contamination Maximum permissible degree of contamination of the fluid is to NAS 1638 Class 9. Kawasaki recommend that a filter with a minimum retention rate of  $\beta_{10} \geq 75$  is used.

Opening Pressure in Free Direction See Characteristic [Curves](#)

Direction of Flow See [Symbols](#)

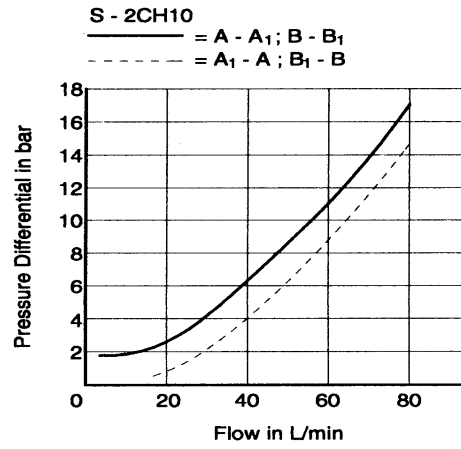
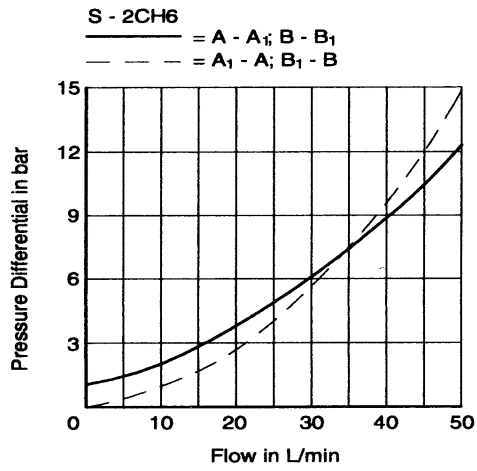
Area Ratio  
 $A1/A2 = 1/3$  (size 6 valve)  
 $A1/A2 = 1/10.9$  (size 10 valve)  
 $A3/A2 = 1/2.8$  (size 10 valve)

Weight 0.9 kg - S-CH6; 2.2 kg - S-CH10



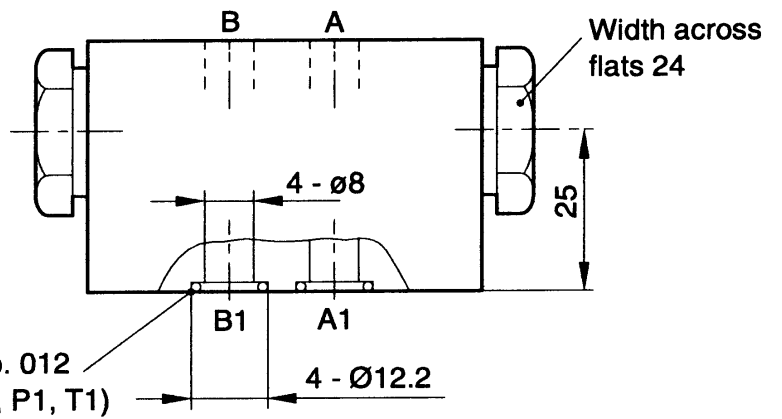
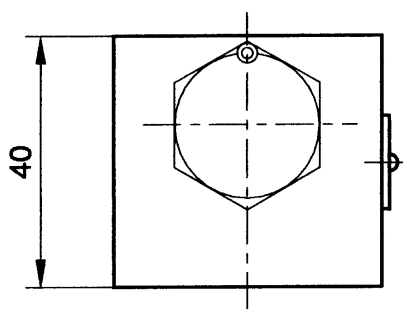
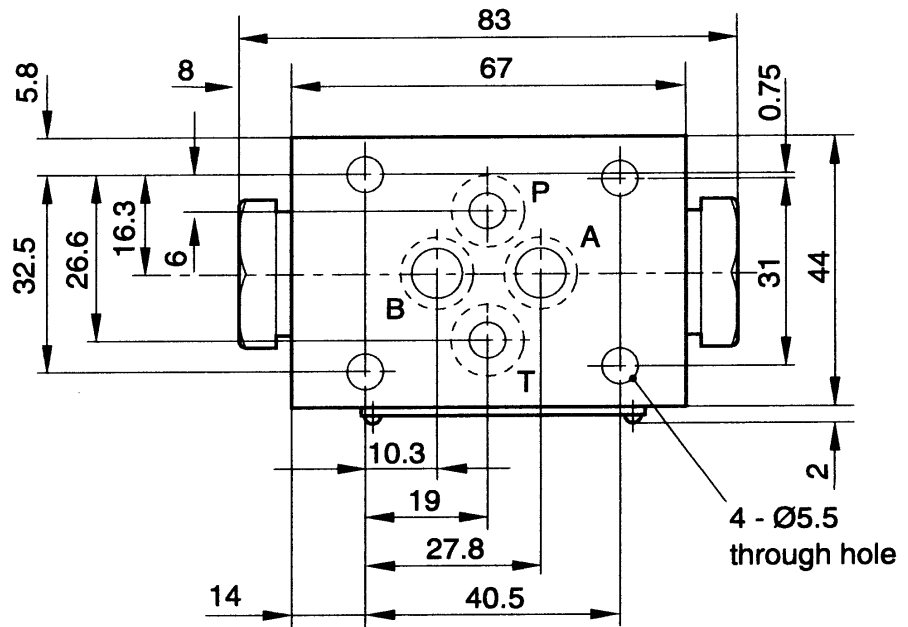
**Characteristic Curves**

Measured at  $v = 36\text{cSt}$  and  $t = 50^\circ\text{C}$



Unit Dimensions (dimensions in mm)

Type S-CH6



O ring: AS568 No. 012  
(for ports A1, B1, P1, T1)

Model  
S-CH6 & SCH10

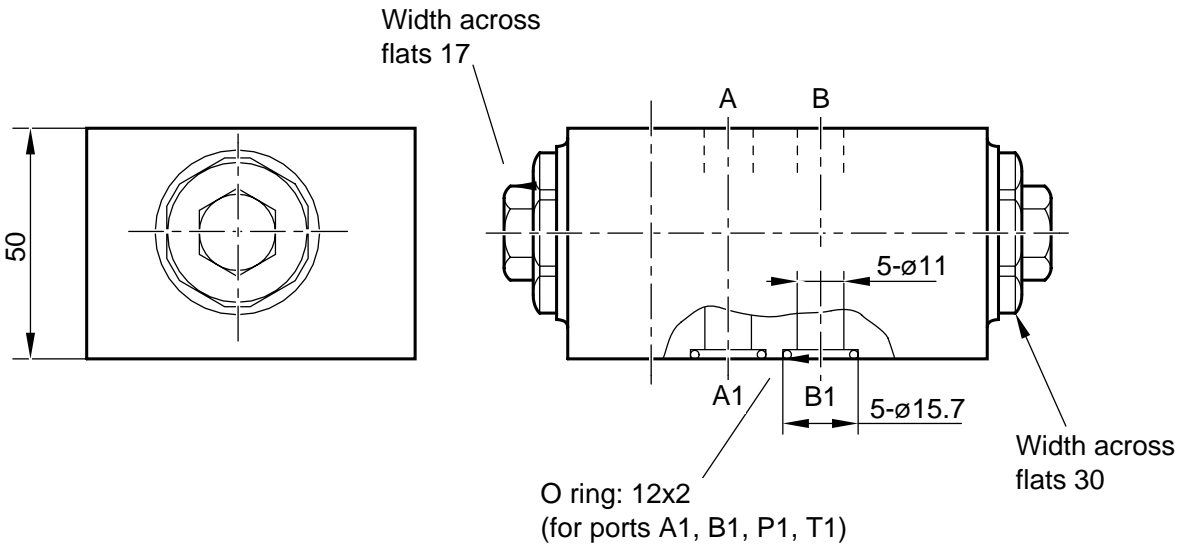
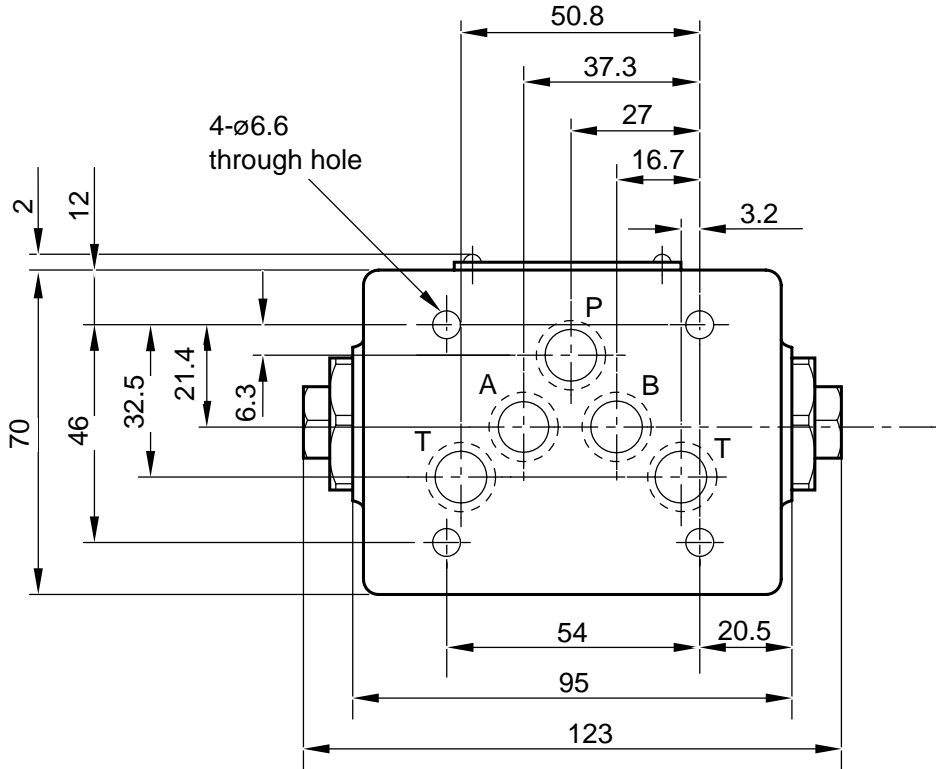
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Unit Dimensions (dimensions in mm)(continued)

Type S-CH10



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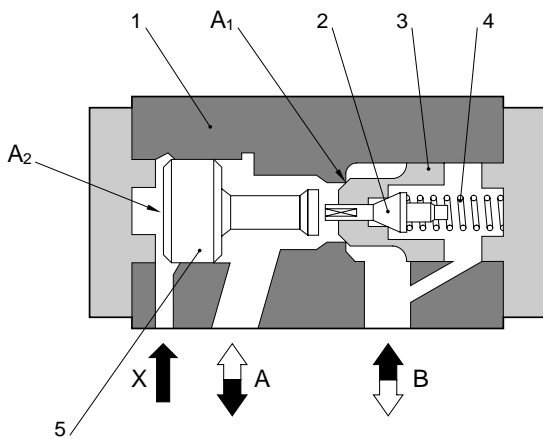
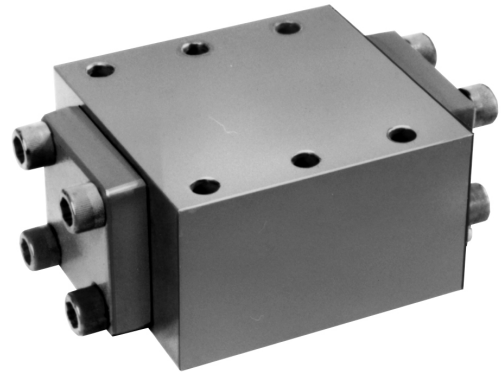


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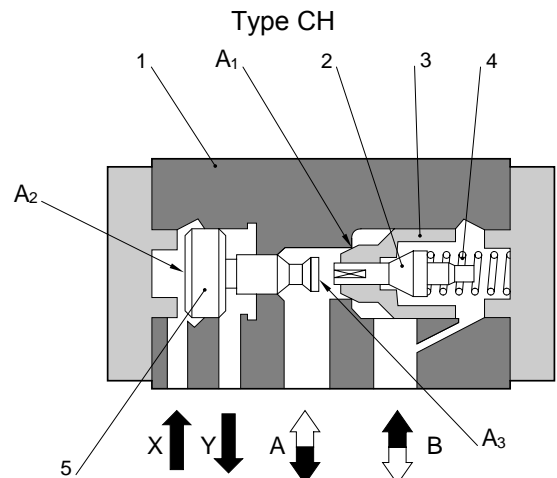
Size 6 to 30 up to 315 bar up to 300 L/min	Check Valve Pilot Operated Type CH, Series 10	Data Sheet C-1002/10.98 GB
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**Features**

- ◇ Sub-plate mounting and threaded connection.
- ◇ Shock-free directional control with pre-opening.
- ◇ With or without drain port.
- ◇ Porting pattern to DIN 24 340 Form D, ISO 5781 and CETOP-RP 121 H.



Without Drain Port



With Drain Port

**Functional Description**

Type CH Series 10 Check Valves are pilot operated valves that may be hydraulic operated to permit reverse flow. Valves may be supplied with or without drain ports.

These valves are used to isolate a hydraulic circuit under pressure to prevent a load from falling.

The valves comprise a housing (1), a pilot poppet (2), main poppet (3), a spring (4) and a pilot piston (5).

**Without Drain Port**

Pressure from A to B opens the main poppet (3) with the pilot poppet (2) against the spring (4) enabling the the fluid to flow from A to B. Pressure from B to A pushes the main poppet (3) and pilot poppet (2) closed stopping flow from B to A.

Applying pressure to the pilot connection X, moves the pilot piston (5) to the right lifting the pilot poppet (2) first and then the main poppet (3) allowing the fluid to flow from B to A.


To ensure that the valve opens due to pressure applied to the pilot piston, a minimum pilot pressure is required (see precautions in use). Drain port Y is plugged.

**With Drain Port**

The valve is the same as the description above with the addition of a drain port.

The drain port Y is connected to the valve and annular area of the pilot piston (4) is separated from Port A.

The pressure from port A will now only act on area A<sub>3</sub> of the pilot piston.

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**Ordering Code**

CH Y 10 R 10 / 14 V

**Check Valve**

**Drain Line**

No code: Without drain port  
Y: With drain port

**Size**

6, 8, 10, 15, 20, 25, 30  
(Sub-plate mounting type 10, 20 and 30 only)

**Type of Connection/Mounting**

G: Threaded Connection (BSP)  
P: Sub-plate Mounting

**Suitable Oil**

No Code: Mineral Oil  
V: Phosphate Ester  
W: Fatty Acid ester, Water Glycol

**Cracking Pressure**

Code	Cracking Pressure	Valve Size
10	1.0 bar	15, 20, 25, 30
14	1.4 bar	6, 10

**Series Number**

10

**Technical Data**

For applications outside the following parameters, please consult Kawasaki Precision Machinery (UK) Ltd.

Maximum Operating Pressure 315 bar

Pressure Fluid Mineral oil, phosphate ester, fatty acid ester and water glycol.  
Phosphate ester is only suitable for use with FPM seals.

Pressure Fluid Temperature Range -20°C to +70°

Viscosity Range 2.8 to 380cSt

Maximum Flow	Type/Size	6	8	10	15	20	25	30
	Without Drain Port	80 L/min			170 L/min		300 L/min	
	With Drain Port	80 L/min			300 (170 L/min for size 20 sub-plate mounting) L/Min			

Degree of Contamination Maximum permissible degree of contamination of the fluid is to NAS 1638 class 9. Kawasaki recommend that a filter with a minimum retention rate of  $\beta_{10} \geq 75$  is used.

Cracking Pressure 1.0 bar - size 15, 20, 25, 30  
1.4 bar - size 6, 10



**Technical Data (continued)**

Weight	Type/Size	6	8	10	15	20	25	30
	Without Drain Port	2.5 kg			4kg		8kg	
	With Drain Port	2.5 kg			8 kg (6.5 kg for size 20 sub-plate mounting).			

Installed Position: Optional  
 Direction of Flow: From A to B, from B to A when pilot operated  
 Pilot Pressure: Up to 315 bar  
 Pilot Flow: Figures below, figures in brackets ( ) are for valve CHY20P.

	Port	Size 6	Size 8	Size 10	Size 15	Size 20	Size 25	Size 30
CH	X	2.2 cm <sup>3</sup>	2.2 cm <sup>3</sup>	2.2 cm <sup>3</sup>	8.7 cm <sup>3</sup>	8.7 cm <sup>3</sup>	17.5 cm <sup>3</sup>	17.5 cm <sup>3</sup>
	Y	-	-	-	-	-	-	-
CHY	X	2.2 cm <sup>3</sup>	2.2 cm <sup>3</sup>	2.2 cm <sup>3</sup>	17.5 cm <sup>3</sup>	17.5 cm <sup>3</sup> (8.7 cm <sup>3</sup> )	17.5 cm <sup>3</sup>	17.5 cm <sup>3</sup>
	Y	1.9 cm <sup>3</sup>	1.9 cm <sup>3</sup>	1.9 cm <sup>3</sup>	15.8 cm <sup>3</sup>	15.8 cm <sup>3</sup> (7.6 cm <sup>3</sup> )	15.8 cm <sup>3</sup>	15.8 cm <sup>3</sup>

Control Areas	Size &Type	A <sub>1</sub>	A <sub>2</sub>	A <sub>3</sub>
	CH & CHY 6, 8, 10	1.13 cm <sup>2</sup>	3.14 cm <sup>2</sup>	0.5 cm <sup>2</sup>
	CH 15 & 20	3.14 cm <sup>2</sup>	9.64 cm <sup>2</sup>	-
	CHY 20P	3.14 cm <sup>2</sup>	9.64 cm <sup>2</sup>	1.13 cm <sup>2</sup>
	CHY 15 & 20G, CH/CHY 25 & 30	5.30 cm <sup>2</sup>	15.90 cm <sup>2</sup>	1.54 cm <sup>2</sup>

Precautions in use Required pilot pressure for the CH valve:

$$P_{ST} = P_1 \frac{A_1}{A_2} + 5\text{bar} (P_2 = 0)$$

Required pilot pressure for the CHY valve:

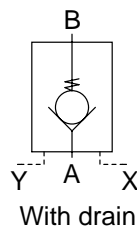
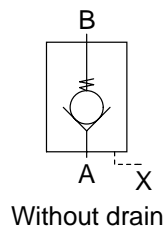
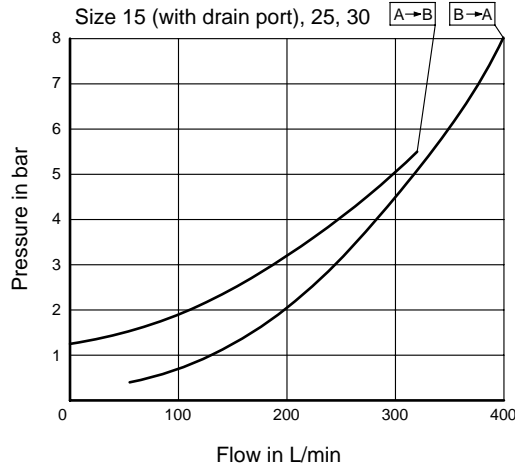
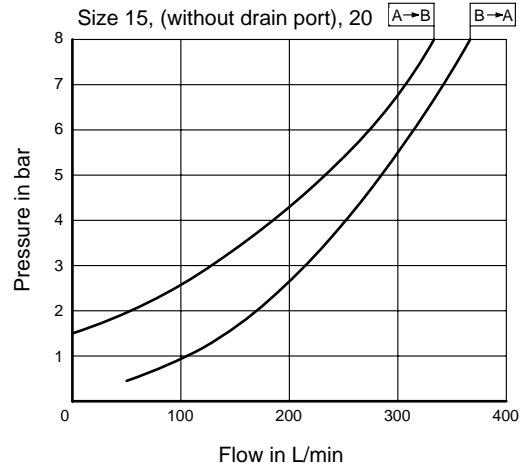
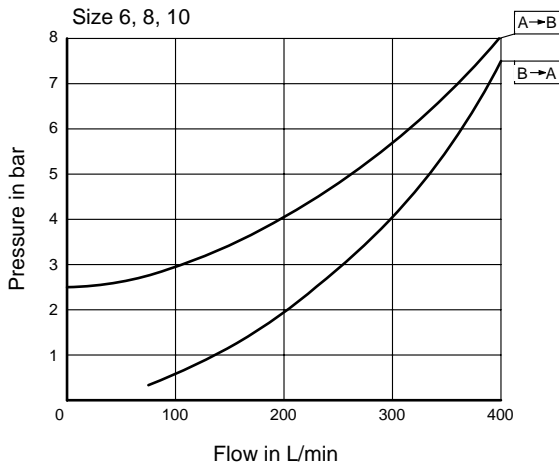
$$P_{ST} = \frac{P_1 \times A_1 - P_2 \times (A_1 - A_3)}{A_2} + 5\text{bar}$$



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**Characteristic Curves**

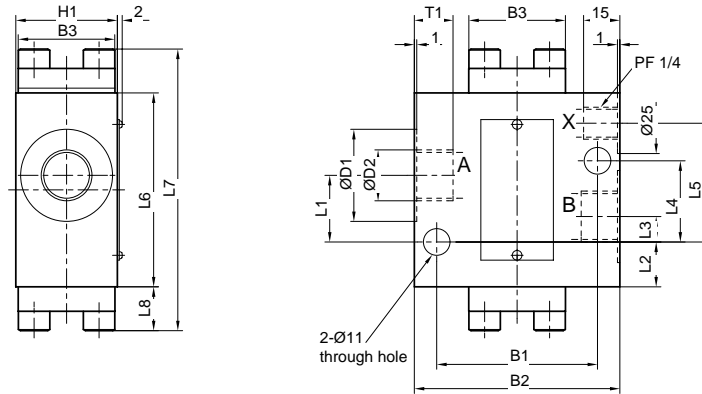
Measured at  $v = 36\text{cSt}$  and  $t = 50^\circ\text{C}$



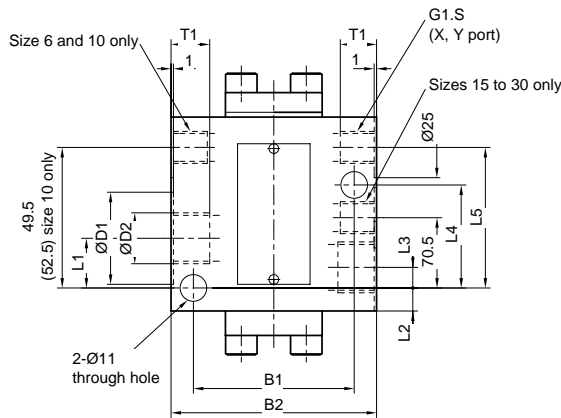
**Symbols**



**Unit Dimensions (dimensions in mm)**



CH\*G



CHY\*G

Type	Size	L1	L2	L3	L4	L5	L6	L7	L8	ØD1	ØD2	B1	B2	B3	H1	T1	
Without drain port	6									25	G 1/4						
	8	27.5	18.5	10.5	33.5	49	80	116	18	32	G 3/8	66.5	85	40	42	15	
	10									38	G 1/2					16	
	15									45	G 3/4					17	
	20	36.5	17.5	13	50.5	65.5	95	135	20	52	G 1	79.5	100	58	60	18	
	25									63	G 1 1/4						24
With drain port	6	23.5								25	G 1/4						
	8	19	16.5	12.5	35.5	51	80	116	18	32	G 3/8	66.5	85	40	42	15	
	10	19.5	13.5	15.5		54				38	G 1/2					16	
	15			20.5						45	G 3/4					17	
	20	54.5	15.5		84	97.5	125	183	29	52	G 1	74	120	73	75	18	
	25			18						63	G 1 1/4						24
	30									65	G 1 1/2						24

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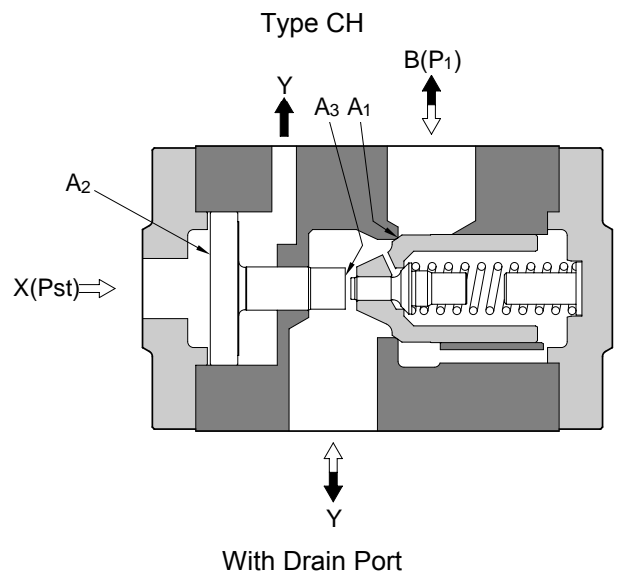
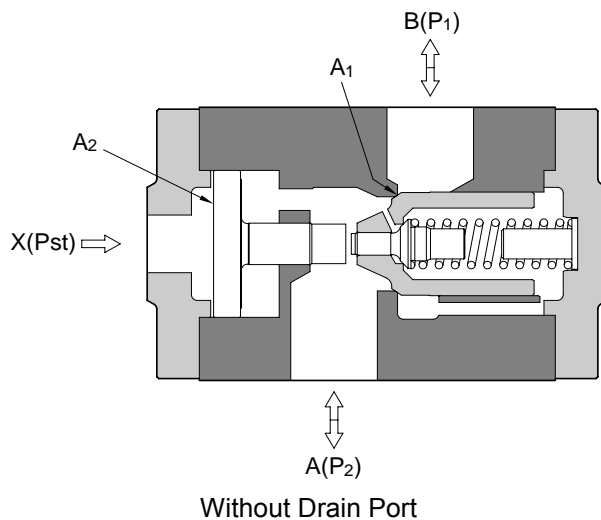
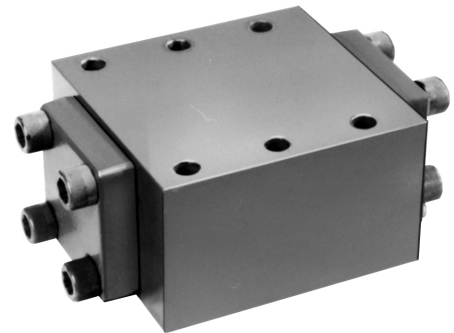


Factory 19 / 5 Lyn Parade PRESTONS NSW 2170  
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Size 52 to 150 up to 315 bar up to 6400 L/min	Check Valve Pilot Operated Type CH, Series 10	Data Sheet C-1004/06.99 GB
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**Features**

- ◇ Sub-plate mounting and flange connection.
- ◇ Shock-free directional control with pre-opening.
- ◇ With or without drain port.
- ◇ Porting pattern to DIN 24 340 Form D, ISO 5781 and CETOP-RP 121 H.



**Functional Description**

Type CH Series 10 Check Valves are pilot operated valves that may be hydraulic operated to permit reverse flow. Valves may be supplied with or without drain ports.

These valves are used to isolate a hydraulic circuit under pressure to prevent a load from falling.

The valves comprise a housing (1), a pilot poppet (2), main poppet (3), a spring (4) and a pilot piston (5).

**Without Drain Port**

Pressure from A to B opens the main poppet (3) with the pilot poppet (2) against the spring (4) enabling the the fluid to flow from A to B. Pressure from B to A pushes the main poppet (3) and pilot poppet (2) closed stopping flow from B to A.


Applying pressure to the pilot connection X, moves the pilot piston (5) to the right lifting the pilot poppet (2) first and then the main poppet (3) allowing the fluid to flow from B to A. To ensure that the valve opens due to pressure applied to the pilot piston, a minimum pilot pressure is required (see precautions in use). Drain port Y is plugged.

**With Drain Port**

The valve is the same as the description above with the addition of a drain port.

The drain port Y is connected to the valve and annular area of the pilot piston (4) is separated from Port A.

The pressure from port A will now only act on area A<sub>3</sub> of the pilot piston.

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**Ordering Code**

CH Y 52 F 10 30 V

**Pilot Operated Check Valve**

**Drain Line**

No code: Without drain port  
Y: With drain port

**Size**

52, 62, 82, 102, 125, 150  
(Sub-plate mounting type 52, 62 and 82 only)

**Type of Connection/Mounting**

F: Flange Connection  
P: Sub-plate Mounting

**Suitable Oil**

No Code: Mineral Oil  
V: Phosphate Ester  
W: Fatty Acid ester, Water Glycol

**Cracking Pressure**

10: 1 bar  
30: 3 bar

**Series Number**

10

**Technical Data**

For applications outside the following parameters, please consult Kawasaki Precision Machinery (UK) Ltd.

Maximum Operating Pressure 315 bar

Pressure Fluid Mineral oil, phosphate ester, fatty acid ester and water glycol.  
Phosphate ester is only suitable for use with FPM seals.

Pressure Fluid Temperature Range -20°C to +70°

Viscosity Range 2.8 to 380cSt

Maximum Flow	Size	52	62	82	102	125	150
	Max. flow (L/min)	700	1100	1800	3000	4400	6400

Degree of Contamination Maximum permissible degree of contamination of the fluid is to NAS 1638 class 9. Kawasaki recommend that a filter with a minimum retention rate of  $\beta_{10} \geq 75$  is used.

Cracking Pressure 1.0 bar - size 15, 20, 25, 30  
1.4 bar - size 6, 10



**Technical Data (continued)**

Weight	Size	52	62	82	102	125	150
	Weight (kg)	32	42	84	152	300	480

Installed Position	Optional
Direction of Flow	From A to B, from B to A when pilot operated
Pilot Pressure	Up to 315 bar
Pilot Volume	Figures below:

	Size 52	Size 62	Size 82	Size 102	Size 125	Size 150
Port X	91cm <sup>3</sup>	153 cm <sup>3</sup>	238 cm <sup>3</sup>	458 cm <sup>3</sup>	834 cm <sup>3</sup>	1538 cm <sup>3</sup>
Port Y (only CHY)	83.5 cm <sup>3</sup>	142 cm <sup>3</sup>	220 cm <sup>3</sup>	422 cm <sup>3</sup>	757 cm <sup>3</sup>	1444 cm <sup>3</sup>

Control Area Figures below:

Size & Type	A <sub>1</sub>	A <sub>2</sub>	A <sub>3</sub>
CH & CHY 52	21.24 cm <sup>2</sup>	47.78 cm <sup>2</sup>	3.8 cm <sup>2</sup>
CH & CHY 62	30.19 cm <sup>2</sup>	66.47 cm <sup>2</sup>	4.9
CH & CHY 82	43.0 cm <sup>2</sup>	95.0 cm <sup>2</sup>	7.06 cm <sup>2</sup>
CH & CHY 102	65.47 cm <sup>2</sup>	143.14 cm <sup>2</sup>	11.34 cm <sup>2</sup>
CH & CHY 125	103.87 cm <sup>2</sup>	213.6 cm <sup>2</sup>	19.64 cm <sup>2</sup>
CH & CHY 150	149.57 cm <sup>2</sup>	320.47 cm <sup>2</sup>	19.64 cm <sup>2</sup>

Precautions in use Required pilot pressure for the CH valve:

$$P_{ST} = P_1 \frac{A_1}{A_2} + 5\text{bar} (P_2 = 0)$$

Required pilot pressure for the CHY valve:

$$P_{ST} = \frac{P_1 \times A_1 - P_2 \times (A_1 - A_3)}{A_2} + 5\text{bar}$$

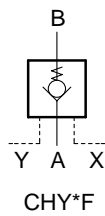
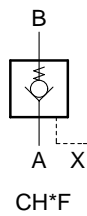
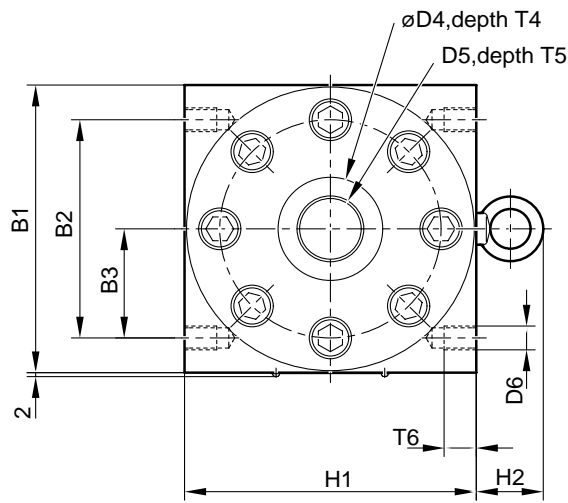
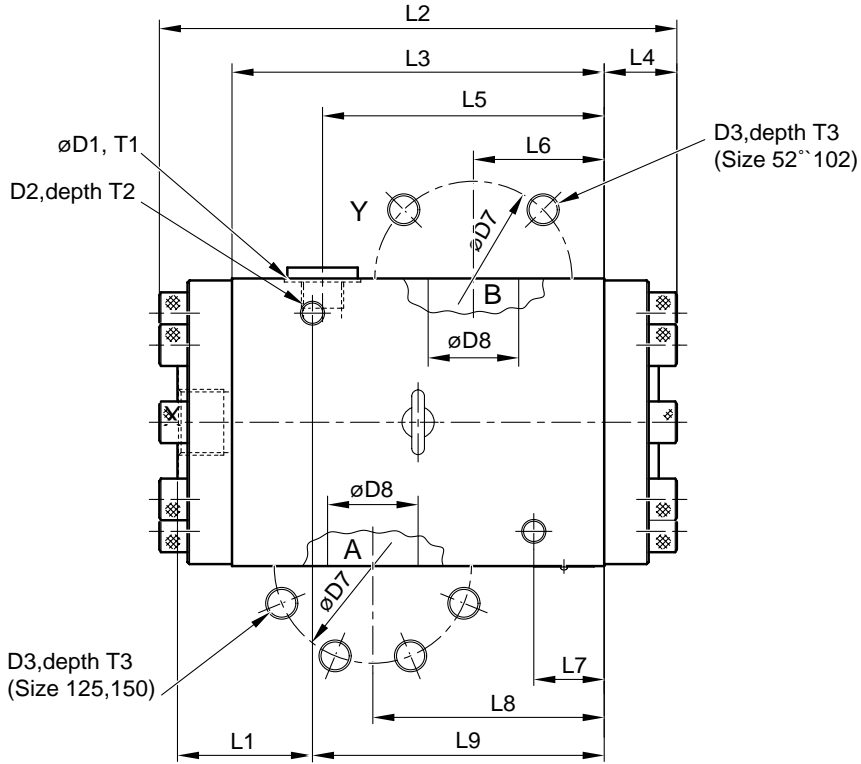


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Unit Dimensions CH(Y) 52 to 150 F-10-10 (dimensions in mm)





## Unit Dimensions CH(Y) 52 to 150 F-10-10 (dimensions in mm) (continued)

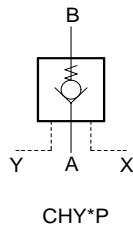
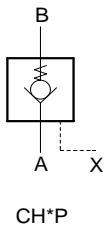
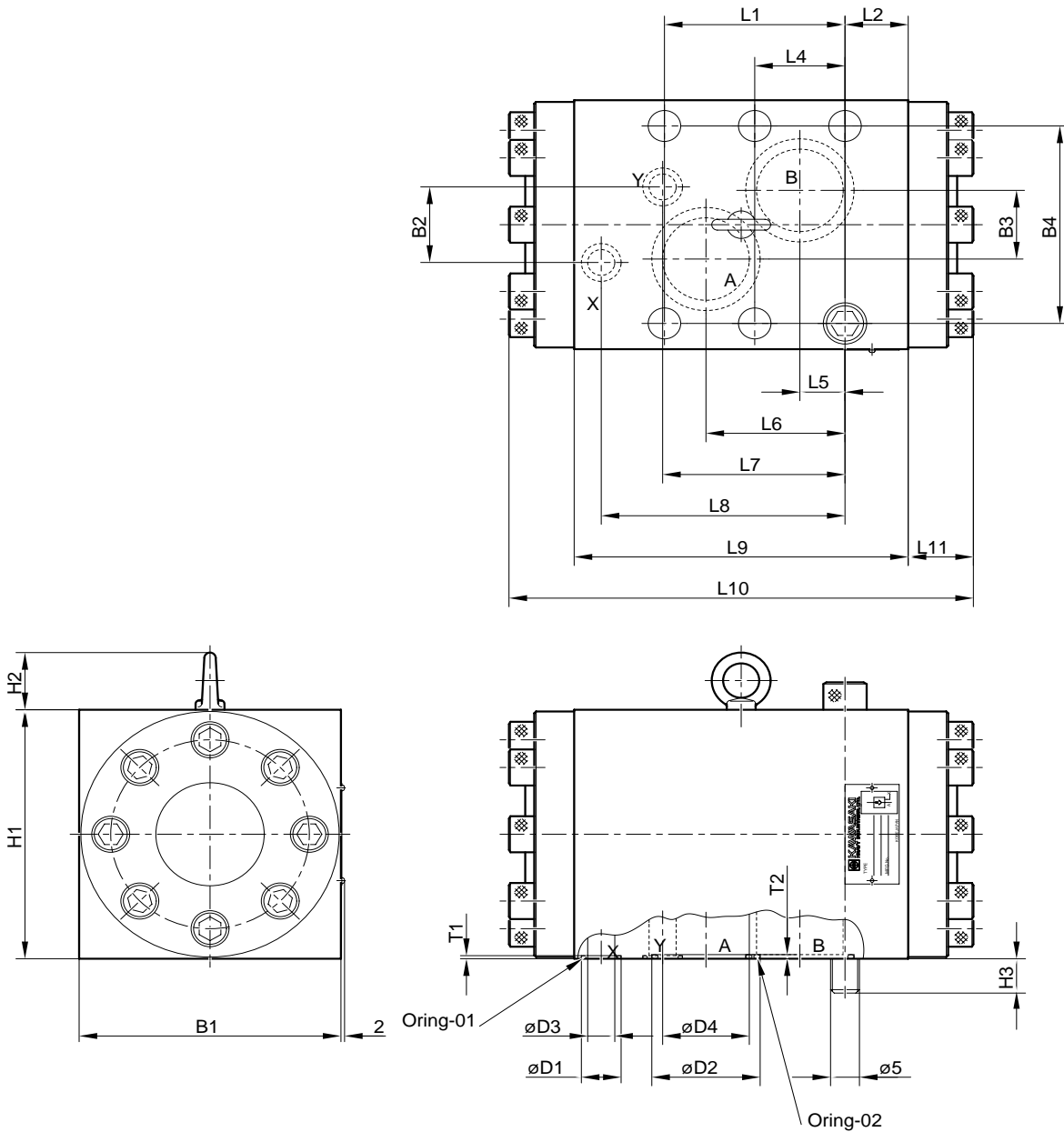
Size	B1	B2	B3	D1	D2	D3	D4	D5	D6	D7	D8	H1	H2	L1
52	145	110	55	38	G1,Q	4-M16	52	G1	4-M12	98	45	145	34	67
62	155	120	60	38	G1,Q	4-M20	52	G1	4-M12	118	55	155	34	75
82	200	130	65	45	G3,S	4-M24	52	G1	4-M12	145	72	200	42	103
102	230	170	85	45	G3,S	4-M30	52	G1	4-M16	175	90	250	60	121
125	290	200	100	65	G1.1, Q	8-M30	65	G1.1, Q	4-M24	245	122	305	60	128
150	350	300	150	65	G1 <sup>1/2</sup>	8-M36	65	G1 <sup>1/2</sup>	4-M24	290	150	360	60	134

Size	L2	L3	L4	L5	L6	L7	L8	L9	T1	T2	T3	T4	T5	T6
52	257	185	36	140	65	35	115	145	0.5	15	25	0.5	16	16
62	298	220	39	170	75	35	135	175	0.5	15	30	1	16	16
82	386	270	58	212	100	70	170	210	0.5	16	36	1	16	16
102	461	335	63	262	125	70	210	265	0.5	16	41	1	16	20
125	564	430	67	337	150	70	270	360	1	24	50	1	25	30
150	654	500	77	400	180	70	320	430	1	24	52	1	25	30

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**Kawasaki**  
Hydraulic Products

Unit Dimensions CH(Y) 52, 62, 82 P-10-10 (dimensions in mm)



**Unit Dimensions CH(Y) 52, 62, 82 P-10-10 (dimensions in mm) (continued)**

B1	B2	B3	B4	D1	D2	D3	D4	D5	H1	H2	H3	L1	L2
145	44	40	115	22	60	15	48	6-M16	145	33.3	20	100	35
155	48	40	125	22	70	15	60	6-M20	155	33.3	25	128	35
200	60	50	170	22	85	15	75	6-M20	200	41.5	25	140	59

L4	L5	L6	L7	L8	L9	L10	L11	T1	T2	01	02	
50	25	77	101	135	185	257	36	1.8	2.4	JIS B2401 P18 Hs90	G55	JIS B2401 Hs90
65	34	100	132	170	220	298	39	1.8	2.4		G65	
70	30	115	151	185	270	386	58	1.8	2.4		G80	

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# SAMT



## HYDRAULICS

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